



AS9100D and ISO 9001 CERTIFIED 14869 Grant Road • Cypress, Texas 77429 • 281.255.6855 • 281.255.6853 (fax) • www.drakeplastics.com

CERTIFICATION

4/22/2022

TO WHOM IT MAY CONCERN AT XYZ Plastics, Ltd.
987 Main Street S.
Cypress, TX 77429

P.O. NO. 67890

THIS WILL CERTIFY THAT THE:

DESCRIPTION

BATCH #

RUN#

KETASPIRE PEEK ROD

21350A0028

021222-1430

KT-820 CF30 1.0" Dia.

WAS PRODUCED WITH RESIN THAT MEETS THE REQUIREMENTS OF MIL-P-46183 TYPE III, CLASS 2, AMENDMENT 2, AND EXTRUDED SHAPE COMPLIES WITH MINIMUM REQUIREMENTS OF ASTM D6262, TYPE 01 CLASS 3, GRADE 1.

HAS A SPECIFIC GRAVITY RANGE OF 1.38 - 1.42.

FURTHER, IT MEETS DRAKE PLASTICS' QUALITY STANDARDS AND HAS BEEN ANNEALED.

BENITA ENGLE, QUALITY DIRECTOR DRAKE PLASTICS LTD. CO.

QUALITY REPRESENTATIVE



SOLVAY SPECIALTY POLYMERS USA, LLC

CERTIFICATE OF ANALYSIS **Solvay Specialty Polymers**

Customer

DRAKE PLASTICS LIMITED CO 14869 GRANT ROAD CYPRESS TX 77429-1353 USA

Certificate recipient

Heidi Oquendo DRAKE PLASTICS LIMITED CO 14869 GRANT ROAD CYPRESS TX 77429-1353

Transport

Delivery note

73266183 900001

Shipping date **Packaging**

02/25/2022

2 case(s)

Batch number

21350A0028

Order

5673121 000010

Customer ref.

80790

KETASPIRE KT-820 CF30

Batch number 21350A0028 / Quantity		2 case(s)		
Characteristics	Units	Value	Specification	Method
Melt Viscosity at 1000/s,400 €	kPa.s	0.97	0.48 - 1.36	ASTM D3835
Tensile Strength at Break	psi	31200	>= 28200	ASTM D638
Tensile Elongation at Break	%	2.0	>= 2.0	ASTM D638
Tensile Modulus	psi	3490000	>= 2500000	ASTM D638
Flexural Strength	psi	47200	>= 39200	ASTM D790
Flexural Modulus	psi	3160000	>= 1900000	ASTM D790
Impact strength, Izod, Notched	ft⊞bf/in	1.59	>= 1.00	ASTM D256
Specific Gravity		1.42	1.38 - 1.42	ASTM D792-13
Carbon Fiber Content	%	30.8	28.0 - 32.0	Solvay Method

This lot meets the requirements of Mil P 46183 Type III Class 2.

All physical/mechanical test specimens are conditioned per applicable material specifications, which may differ from the sample conditioning section of the test method quoted. This certificate is created automatically and is valid without signature.

Supplier:

SOLVAY SPECIALTY POLYMERS USA, LLC 4500 McGINNIS FERRY ROAD ALPHARETTA GA 30005-3914

Girish Grover, Specifications Solvay Specialty Polymers LLC 4500 McGinnis Ferry Road Alpharetta, GA 30005-3914 Phone: +1 (770) 772-8716

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